

Part number:

HYDROMA

HYDRAULICKÉ SYSTÉMY

**HIDROMA
SYSTEMS**

UKŁADY HYDRAULICZNE

HYDROMA

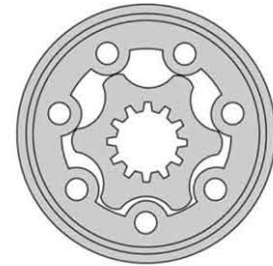
ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ

HYDRAULIC MOTORS MP



APPLICATION

- » Conveyors
- » Feeding mechanism of robots and manipulators
- » Metal working machines
- » Textile machines
- » Machines for agriculture
- » Food industries
- » Grass cutting machinery etc.



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OPTIONS

- » Model- Spool valve, gerotor
- » Flange and wheel mount
- » Motor with needle bearing
- » Side and rear ports
- » Shafts- straight, splined and tapered
- » Shaft seal for high and low pressure
- » Metric and BSPP ports
- » Speed sensing
- » Other special features

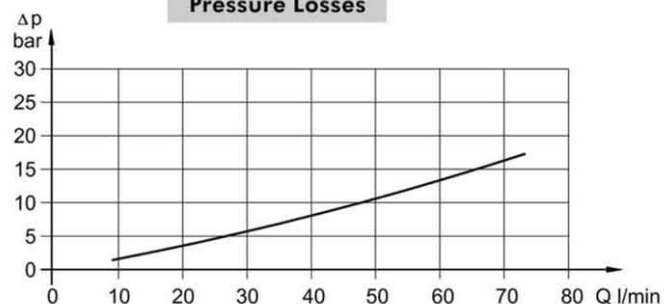
GENERAL

Displacement, [cm ³ /rev.]	25 ÷ 623,6
Max. Speed, [RPM]	95 ÷ 1600
Max. Torque, [daNm]	3,3 ÷ 50
Max. Output, [kW]	3,3 ÷ 10,5
Max. Pressure Drop, [bar]	55 ÷ 140
Max. Oil Flow, [l/min]	40 ÷ 60
Min. Speed, [RPM]	10
Pressure fluid	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range, [°C]	-30 ÷ 90
Optimal Viscosity range, [mm ² /s]	20 ÷ 75
Filtration	ISO code 20/16 (Min. recommended fluid filtration of 25 micron)

Oil flow in drain line

Pressure drop (bar)	Viscosity (mm ² /s)	Oil flow in drain line (l/min)
100	20	2,5
	35	1,8
140	20	3,5
	35	2,8

Pressure Losses



SPECIFICATION DATA

Specification Data for MP... motors with C, CO, SH, K and SA shafts.
($\phi 28,56$ sealing diameter)

Type	MP														
	25	32	40	50	80	100	125	160	200	250	315	400	500	630	
Displacement, [cm ³ /rev.]	25	32	40	49,5	79,2	99	123,8	158,4	198	247,5	316,8	396	495	623,6	
Max. Speed, [RPM]	cont.	1600	1560	1500	1210	755	605	486	378	303	242	190	150	120	95
	int.*	1800	1720	1750	1515	945	755	605	472	378	303	236	189	150	120
Max. Torque [daNm]	cont.	3,3	4,3	6,2	9,4	15,1	19,3	23,7	31,3	36,6	38	38	36	39	44
	int.*	4,7	6,1	8,2	11,9	19,5	23,7	29,8	37,8	45,6	58,3	56	59	57	64
	peak**	6,7	8,6	10,7	14,3	22,4	27,5	36,5	43,8	55	68,5	85	85,4	78	82
Max. Output, [kW]	cont.	4,5	5,8	8,4	10,1	10,2	10,5	10	10,1	10	7,5	5,7	4,6	3,5	3,3
	int.*	6,1	7,8	11,6	12,2	12,5	12,8	12	12,1	12	12	9	7,8	7,2	5,6
Max. Pressure Drop [bar]	cont.	100	100	120	140	140	140	140	140	110	90	70	60	55	
Max. Oil Flow [l/min]	int.*	140	140	155	175	175	175	175	175	175	140	115	90	80	
	peak**	225	225	225	225	225	225	225	225	225	225	180	130	110	
Max. Inlet Pressure [bar]	cont.	40	50	60	60	60	60	60	60	60	60	60	60	60	
	int.*	45	55	70	70	70	70	70	70	70	70	70	70	70	
Max. Return Pressure with Drain Line [bar]	cont.	175	175	175	175	175	175	175	175	175	175	175	140	140	
	int.*	200	200	200	200	200	200	200	200	200	200	200	175	175	
	peak**	225	225	225	225	225	225	225	225	225	225	225	225	225	
Max. Starting Pressure with Unloaded Shaft, [bar]		10	10	10	10	10	10	9	8	7	6	5	5	5	
Min. Starting Torque [daNm]	at max. press. drop cont.	3	4	5,4	7,8	13,2	16,6	20,7	28,2	33,5	33,6	34,4	34,5	36	41,5
	at max. press. drop int.*	4,2	5,6	6,9	10	16,8	21	26,6	35,5	42,6	54,2	61,9	60,8	54	62
Min. Speed***, [RPM]		20	15	10	10	10	10	10	10	10	10	10	10	10	
Weight, avg. [kg]	MP(F)	5,6	5,6	5,7	5,8	5,9	6,1	6,2	6,4	6,6	6,8	7,1	7,6	8,9	9,5
	MPQ(N)	5,0	5,0	5,1	5,2	5,3	5,5	5,6	5,8	6,0	6,2	6,5	6,8	8,3	9,0
	MP(F)(N)E	6,1	6,1	6,2	6,3	6,4	6,6	6,7	6,9	7,1	7,3	7,6	8,1	9,3	10
	MPW(N)	5,3	5,3	5,4	5,5	5,6	5,8	5,9	6,1	6,3	6,5	6,8	7,2	8,6	9,2
	MPQ(N)E	5,5	5,5	5,6	5,7	5,8	6,0	6,1	6,3	6,5	6,7	7,0	7,3	8,8	8,5

* Intermittent operation: the permissible values may occur for max. 10% of every minute.

** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds of 10 RPM or lower, consult factory or your regional manager.

1. Intermittent speed and intermittent pressure drop must not occur simultaneously.
2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
3. Recommended using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4).
If using synthetic fluids consult the factory for alternative seal materials.
4. Recommended minimum oil viscosity 13 mm²/s at operating temperatures.
5. Recommended maximum system operating temperature is 82°C.
6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

SPECIFICATION DATA (continued)

Specification Data for MP... motors with CB, KB, OB and HB shafts.
(ø35 sealing diameter)

Type	MP														
	25	32	40	50	80	100	125	160	200	250	315	400	500	630	
Displacement, [cm ³ /rev.]	25	32	40	49,5	79,2	99	123,8	158,4	198	247,5	316,8	396	495	623,6	
Max. Speed, [RPM]	cont.	1600	1560	1500	1210	755	605	486	378	303	242	190	150	120	95
	int.*	1800	1720	1750	1515	945	755	605	472	378	303	236	189	150	120
Max. Torque [daNm]	cont.	3,3	4,3	6,2	9,4	15,1	19,3	23,7	31,3	36,6	47	48,6	50	39	44
	int.*	4,7	6,1	8,2	11,9	19,5	23,7	29,8	37,8	45,6	58,3	56	59	57	64
	peak**	6,7	8,6	10,7	14,3	22,4	27,5	36,5	43,8	55	68,5	85	85,4	78	82
Max. Output, [kW]	cont.	4,5	5,8	8,4	10,1	10,2	10,5	10	10,1	9,5	9,5	7,6	6,2	3,5	3,3
	int.*	6,1	7,8	11,6	12,2	12,5	12,8	12	12,1	12,5	12	9	7,8	7,2	5,6
Max. Pressure Drop [bar]	cont.	100	100	120	140	140	140	140	140	140	120	95	60	55	
Max. Oil Flow [l/min]	int.*	140	140	155	175	175	175	175	175	175	175	140	115	90	80
	peak**	225	225	225	225	225	225	225	225	225	225	225	180	130	110
Max. Inlet Pressure [bar]	cont.	40	50	60	60	60	60	60	60	60	60	60	60	60	
	int.*	45	55	70	70	70	70	70	70	70	70	70	70	70	
Max. Return Pressure with Drain Line [bar]	cont.	175	175	175	175	175	175	175	175	175	175	175	140	140	
	int.*	200	200	200	200	200	200	200	200	200	200	200	175	175	
	peak**	225	225	225	225	225	225	225	225	225	225	225	225	225	
Max. Starting Pressure with Unloaded Shaft, [bar]		10	10	10	10	10	10	9	8	7	6	5	5	5	
Min. Starting Torque [daNm]	at max. press. drop cont.	3	4	5,4	7,8	13,2	16,6	20,7	28,2	33,5	42,8	45,8	46,8	36	41,5
	at max. press. drop int.*	4,2	5,6	6,9	10	16,8	21	26,6	35,5	42,6	54,2	61,9	60,8	54	62
Min. Speed***, [RPM]		20	15	10	10	10	10	10	10	10	10	10	10	10	
Weight, avg. [kg]	MP(F)...B	5,6	5,6	5,7	5,9	6	6,2	6,3	6,5	6,7	6,9	7,2	7,7	9	9,6
	MP(F)E...B	6,1	6,1	6,2	6,4	6,5	6,7	6,8	6,9	7,2	7,4	7,7	8,2	9,4	10,1

* Intermittent operation: the permissible values may occur for max. 10% of every minute.

** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds of 10 RPM or lower, consult factory or your regional manager.

1. Intermittent speed and intermittent pressure drop must not occur simultaneously.

2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.

3. Recommended using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4).

If using synthetic fluids consult the factory for alternative seal materials.

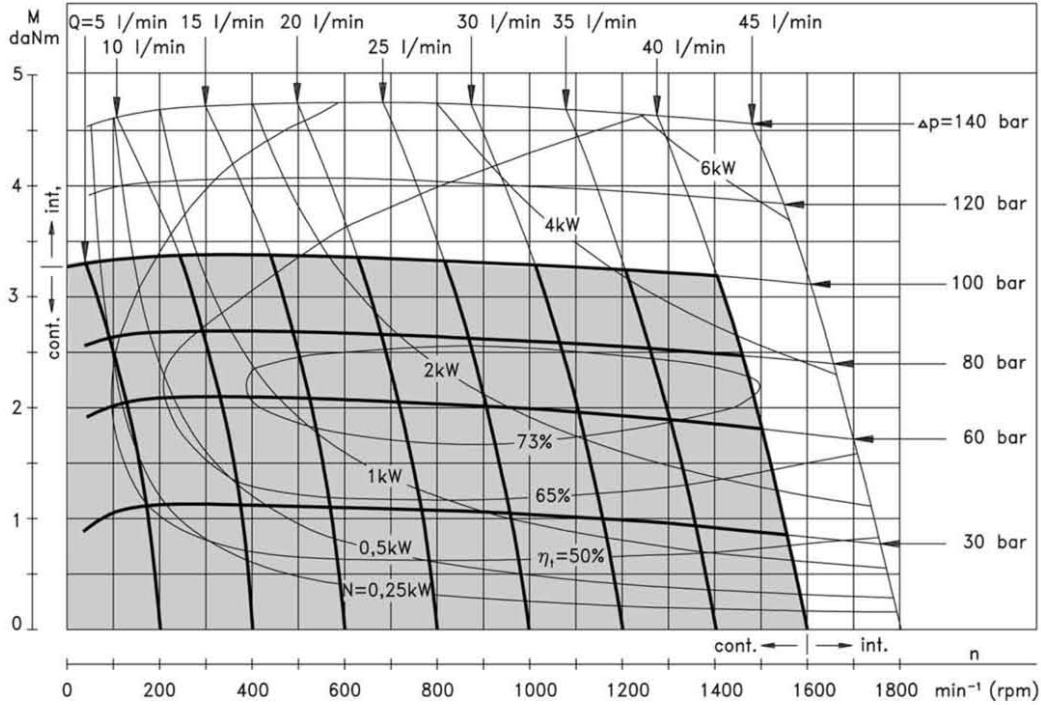
4. Recommended minimum oil viscosity 13 mm²/s at operating temperatures.

5. Recommended maximum system operating temperature is 82°C.

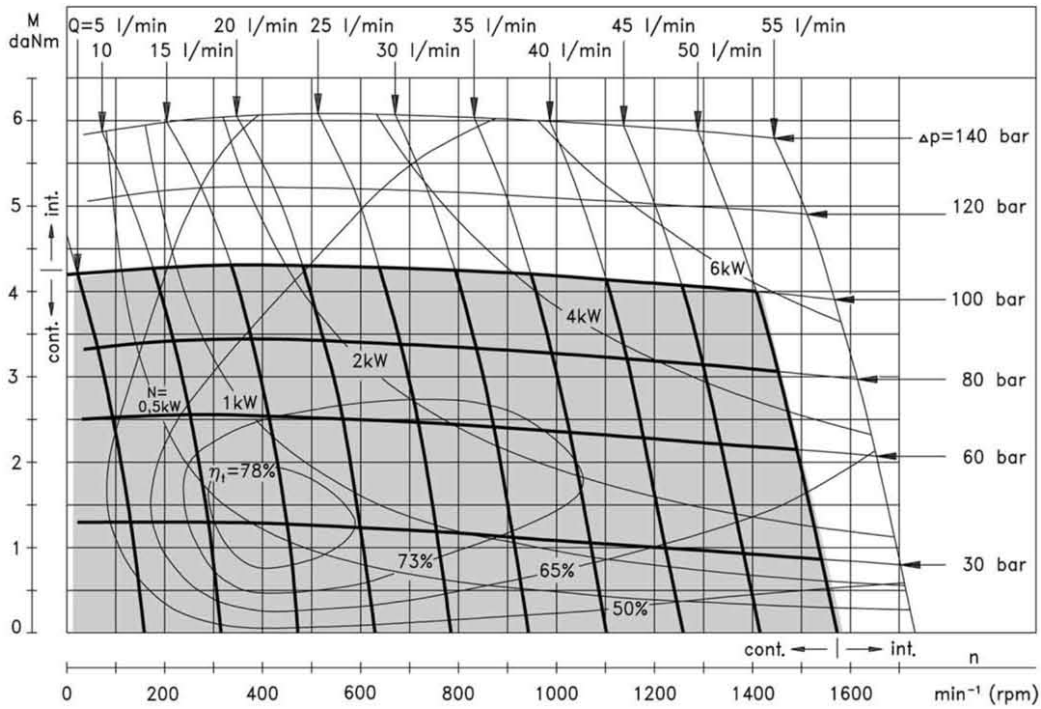
6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

FUNCTION DIAGRAMS

MP 25



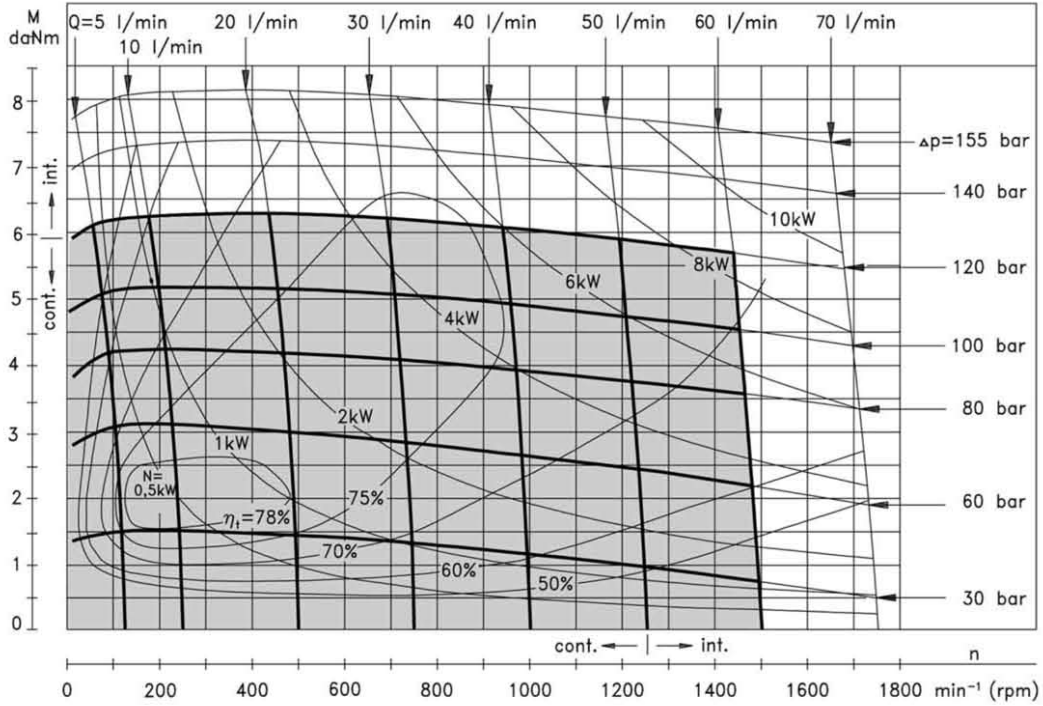
MP 32



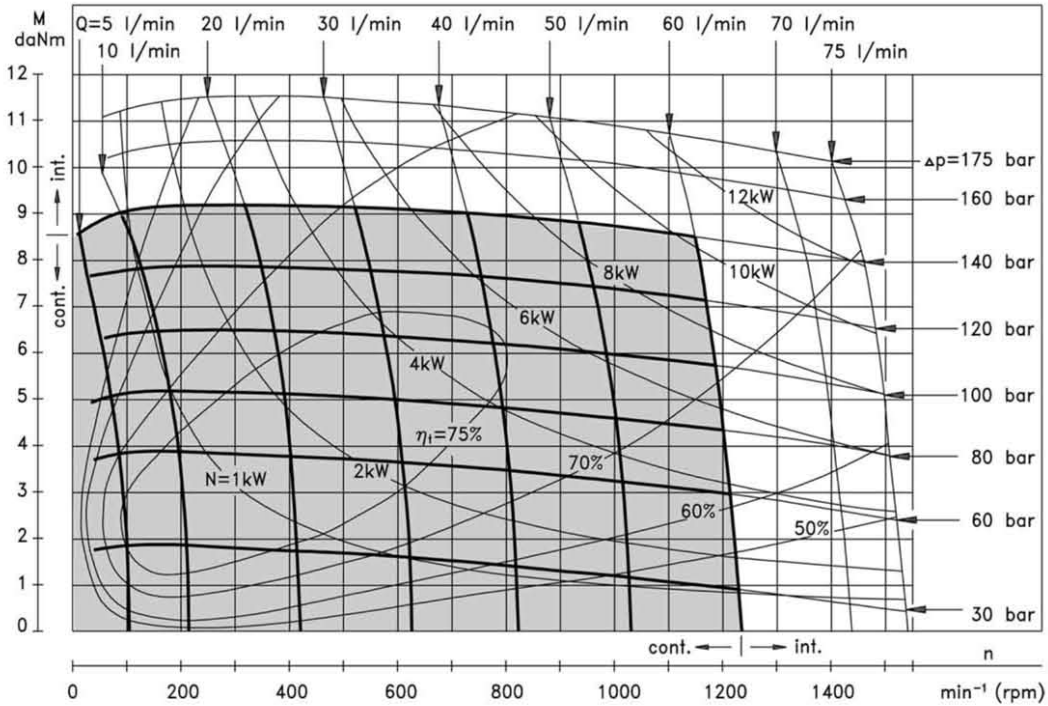
The function diagrams data was collected at back pressure $5 \div 10$ bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

FUNCTION DIAGRAMS

MP 40



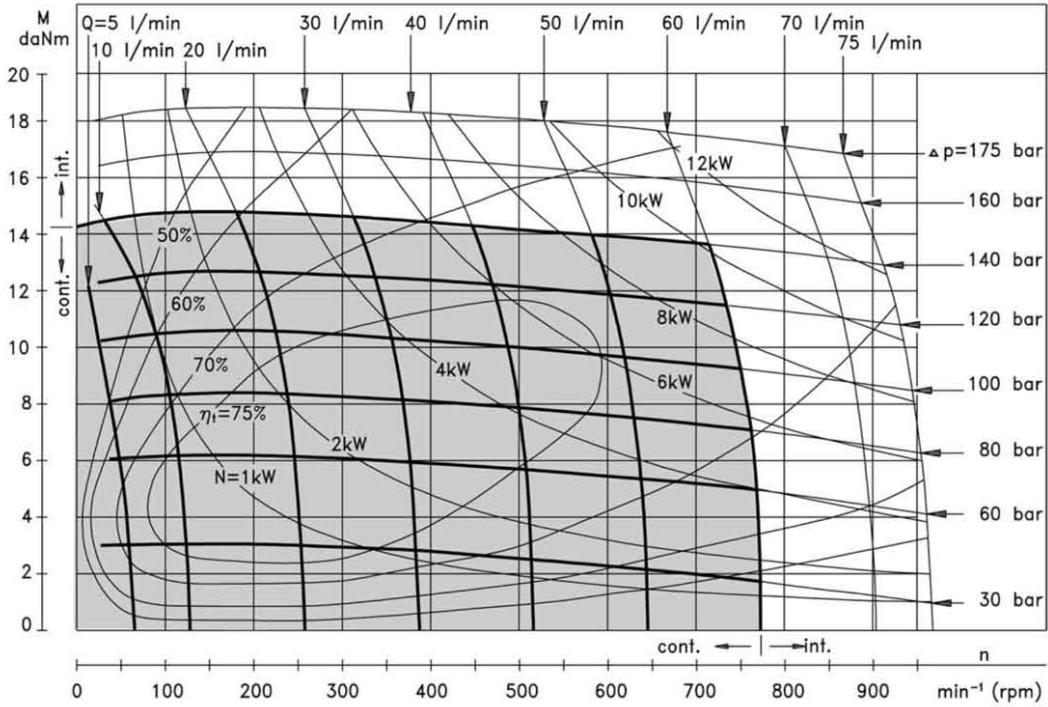
MP 50



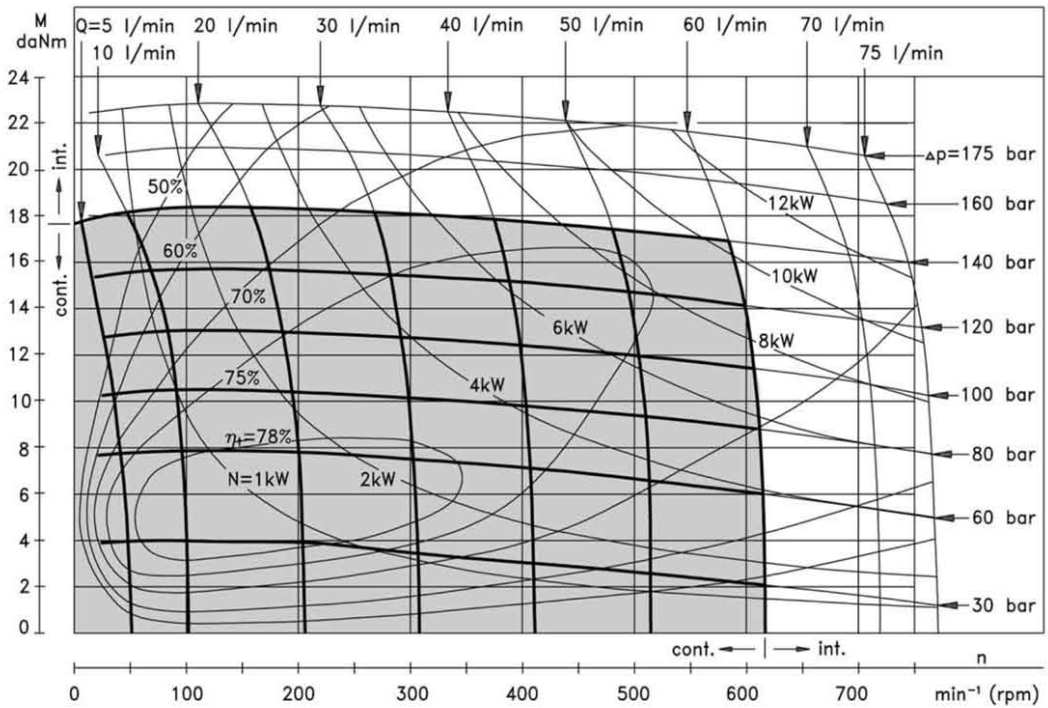
The function diagrams data was collected at back pressure $5 \div 10$ bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

FUNCTION DIAGRAMS

MP 80



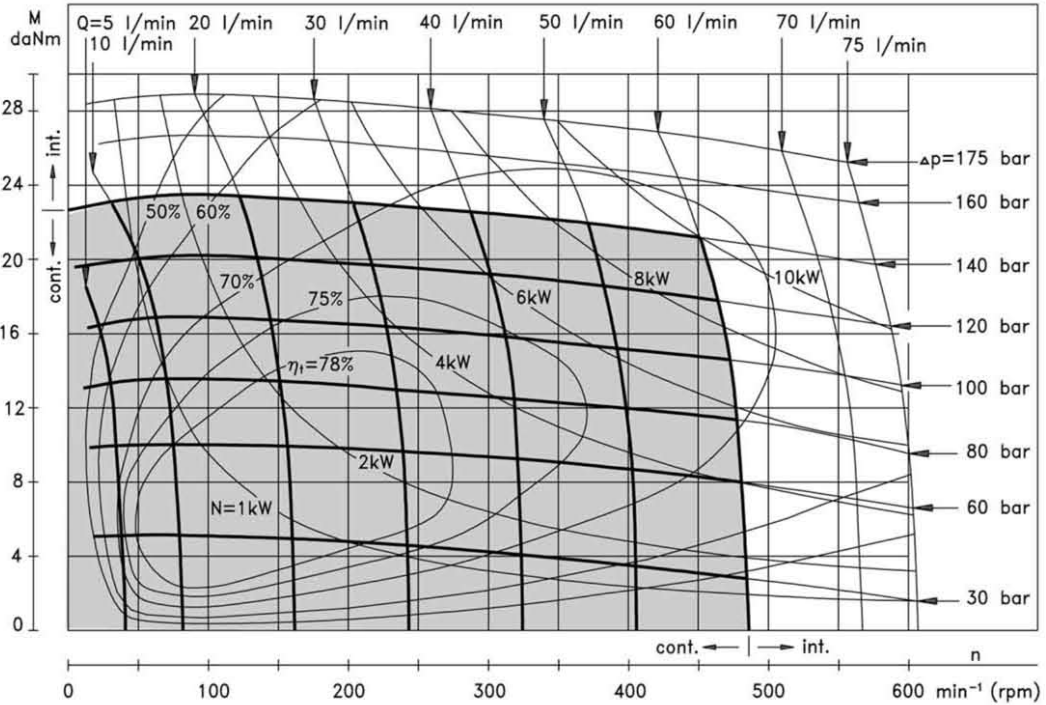
MP 100



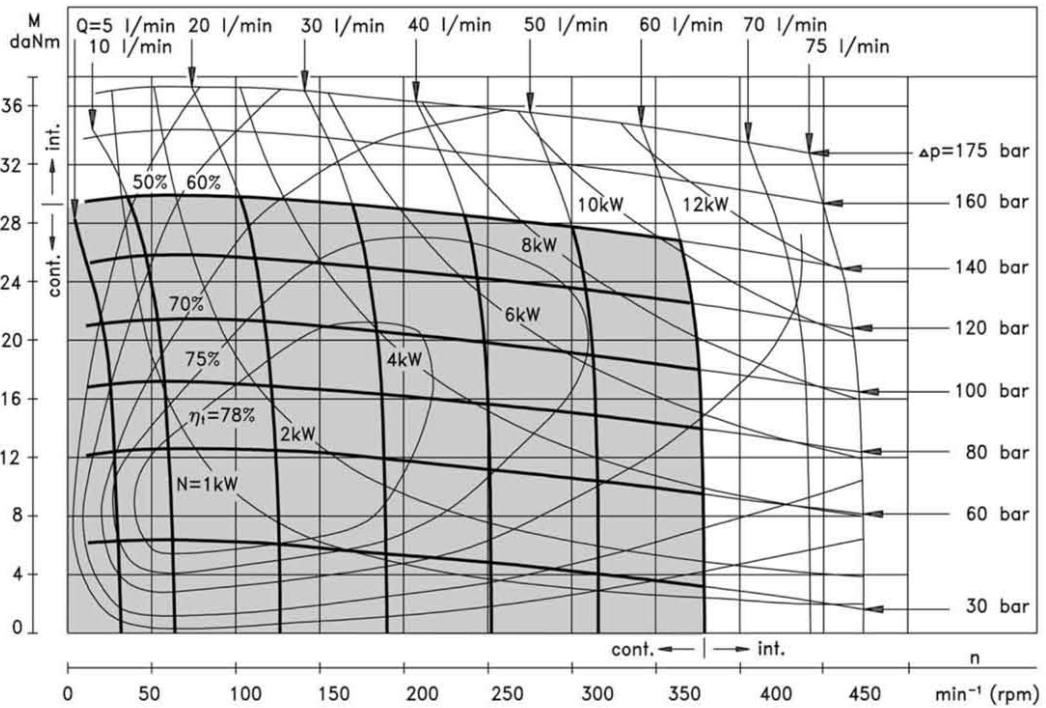
The function diagrams data was collected at back pressure $5 \div 10$ bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

FUNCTION DIAGRAMS

MP 125



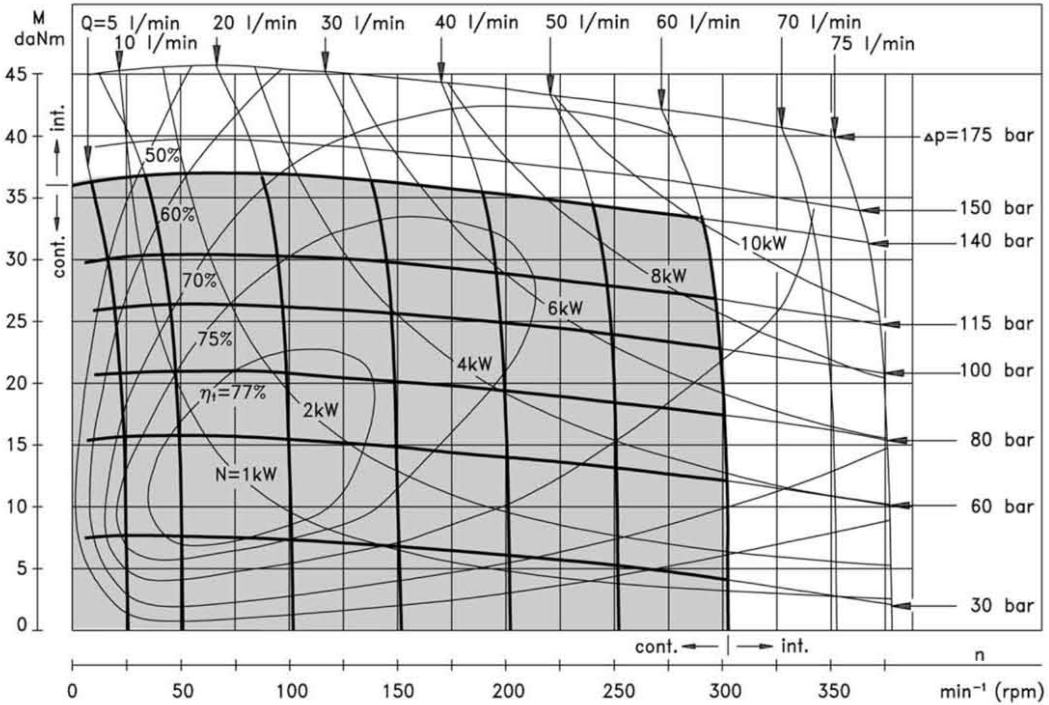
MP 160



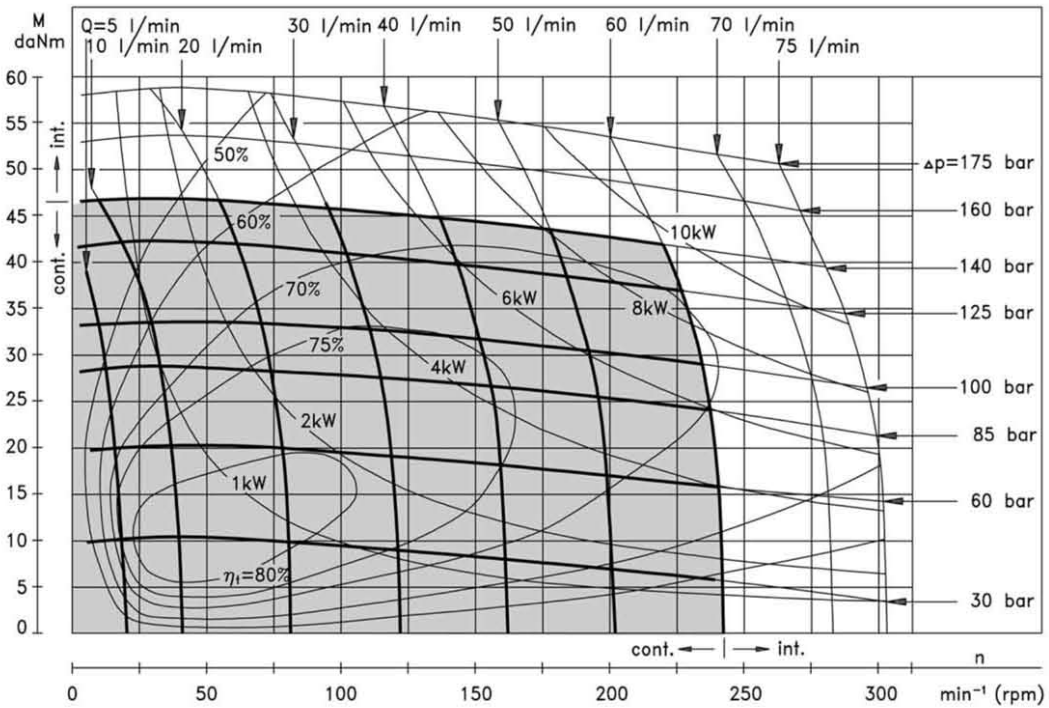
The function diagrams data was collected at back pressure $5 \div 10$ bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

FUNCTION DIAGRAMS

MP 200



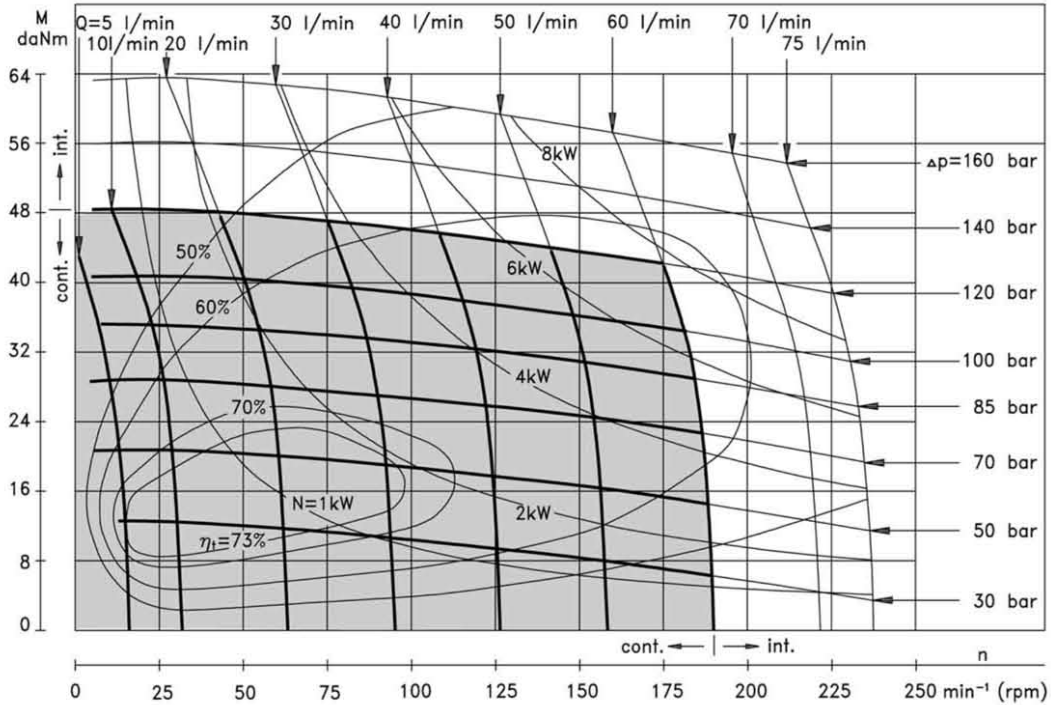
MP 250



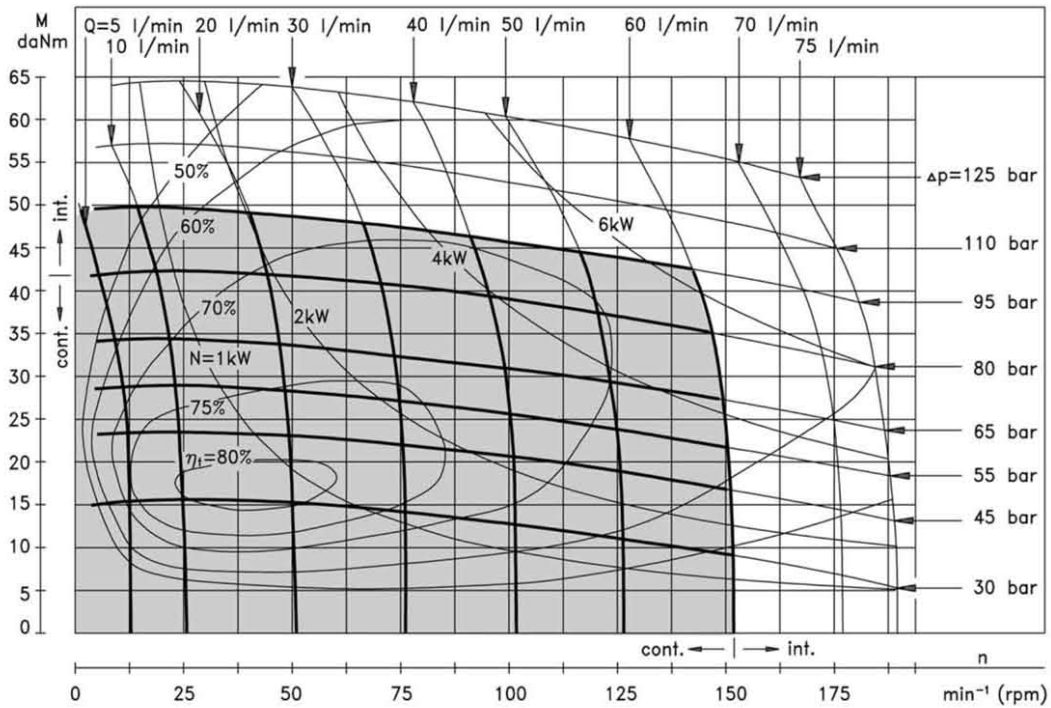
The function diagrams data was collected at back pressure $5 \div 10$ bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

FUNCTION DIAGRAM

MP 315



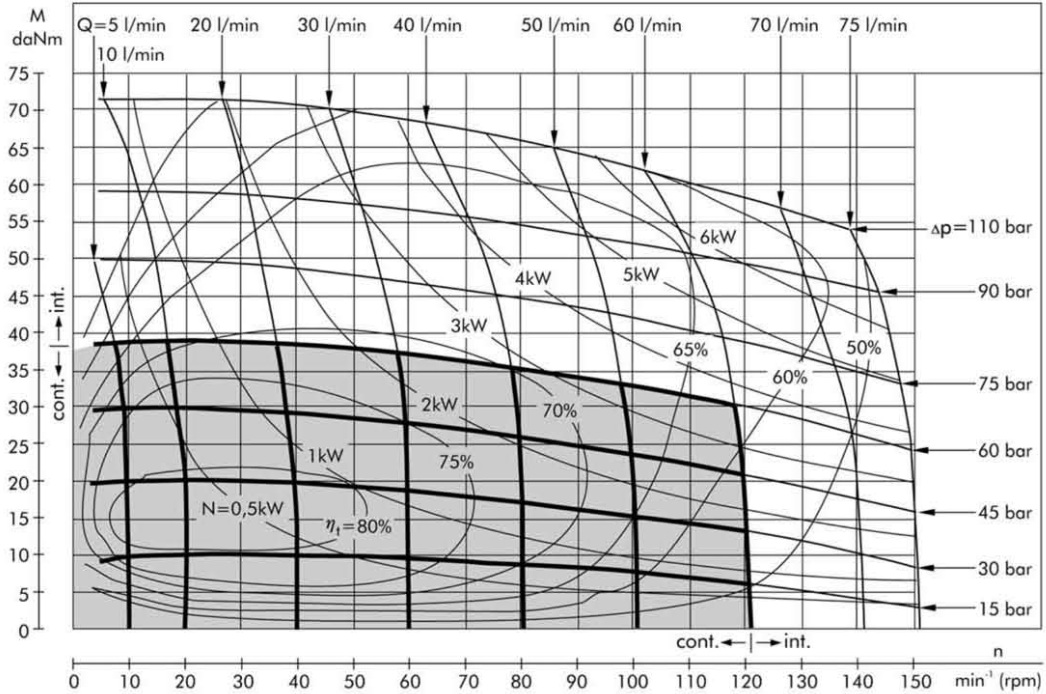
MP 400



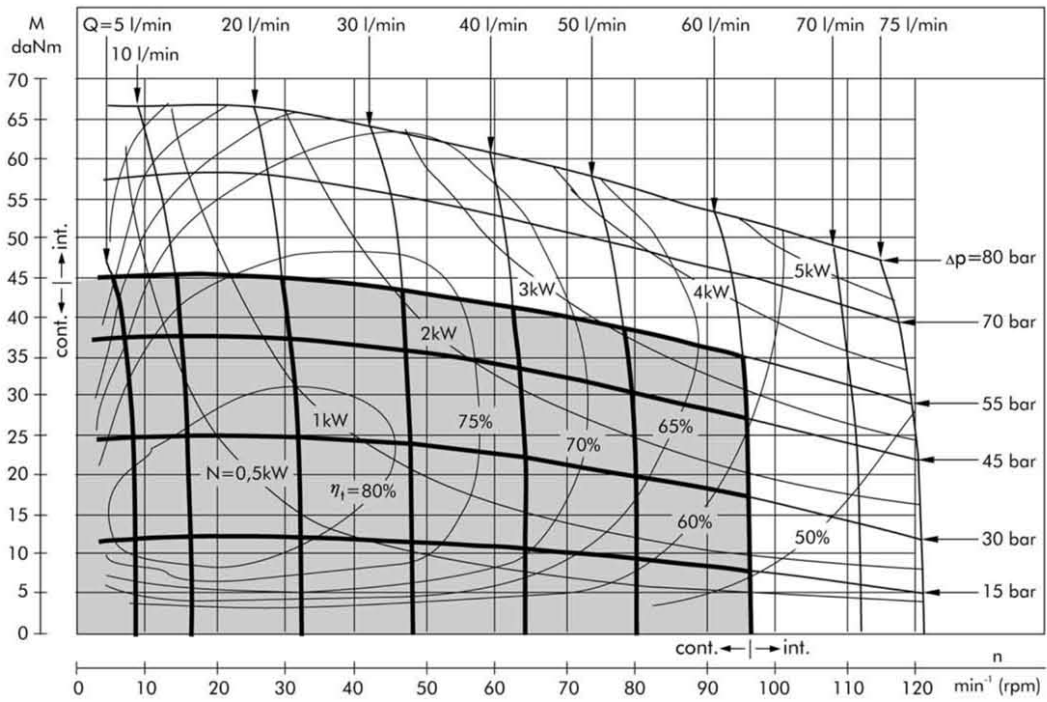
The function diagram data was collected at back pressure $5 \div 10$ bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

FUNCTION DIAGRAM

MP 500

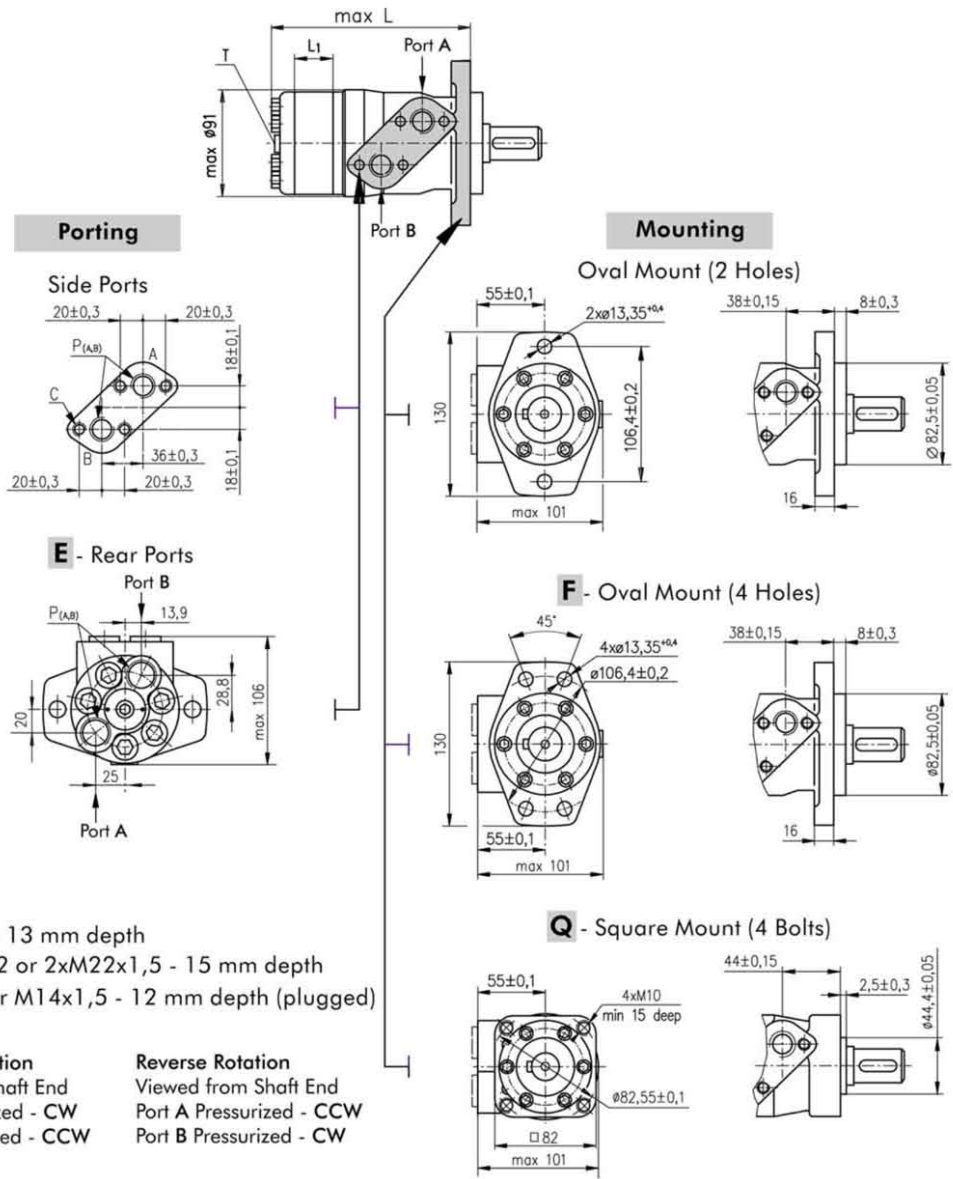


MP 630



The function diagram data was collected at back pressure 5 ± 10 bar and oil with viscosity of $32 \text{ mm}^2/\text{s}$ at 50°C .

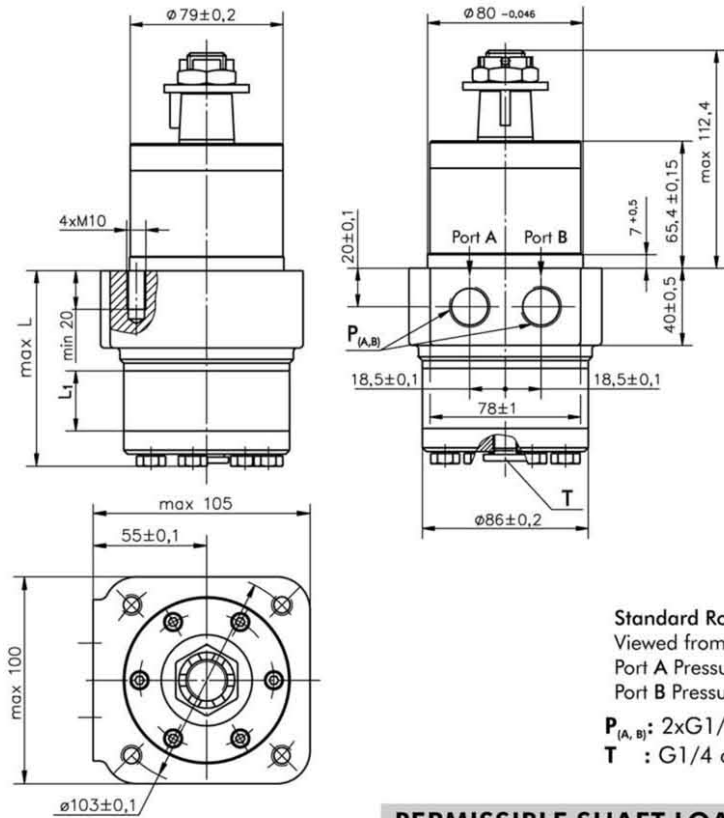
DIMENSIONS AND MOUNTING DATA



Type	L, mm	Type	L, mm	Type	L, mm	Type	L, mm	L ₁ , mm
MP(F) 25	133,2	MPQ 25	139,4	MP(F)E 25	151,2	MPQE 25	157,4	5,20
MP(F) 32	134,5	MPQ 32	140,7	MP(F)E 32	152,5	MPQE 32	158,7	6,30
MP(F) 40	135,2	MPQ 40	141,4	MP(F)E 40	153,2	MPQE 40	159,4	7,40
MP(F) 50	135,6	MPQ 50	141,8	MP(F)E 50	155,8	MPQE 50	162,0	6,67
MP(F) 80	139,6	MPQ 80	145,8	MP(F)E 80	159,8	MPQE 80	166,0	10,67
MP(F) 100	142,2	MPQ 100	148,4	MP(F)E 100	162,4	MPQE 100	168,6	13,33
MP(F) 125	145,6	MPQ 125	151,8	MP(F)E 125	165,8	MPQE 125	172,0	16,67
MP(F) 160	150,2	MPQ 160	156,4	MP(F)E 160	170,4	MPQE 160	176,6	21,33
MP(F) 200	155,6	MPQ 200	161,8	MP(F)E 200	175,8	MPQE 200	182,0	26,67
MP(F) 250	162,2	MPQ 250	168,4	MP(F)E 250	182,4	MPQE 250	188,6	33,33
MP(F) 315	171,6	MPQ 315	177,8	MP(F)E 315	191,8	MPQE 315	198,0	42,67
MP(F) 400	182,2	MPQ 400	188,4	MP(F)E 400	202,4	MPQE 400	208,6	53,33
MP(F) 500	193,0	MPQ 500	199,0	MP(F)E 500	213,0	MPQE 500	219,0	66,63
MP(F) 630	210,5	MPQ 630	216,5	MP(F)E 630	230,5	MPQE 630	236,5	84,00

DIMENSIONS AND MOUNTING DATA - MPW

W - Wheel Mount



Type	L, mm	L ₁ , mm
MPW(N) 25	77,0	5,2
MPW(N) 32	78,0	6,3
MPW(N) 40	79,5	7,4
MPW(N) 50	78,5	6,67
MPW(N) 80	82,5	10,67
MPW(N) 100	85,0	13,33
MPW(N) 125	88,5	16,67
MPW(N) 160	93,0	21,33
MPW(N) 200	98,5	26,67
MPW(N) 250	105,0	33,33
MPW(N) 315	114,5	42,67
MPW(N) 400	125,0	53,33
MPW(N) 500	138,5	66,63
MPW(N) 630	156,0	84,0

Standard Rotation

Viewed from Shaft End

Port A Pressurized - CW

Port B Pressurized - CCW

Reverse Rotation

Viewed from Shaft End

Port A Pressurized - CCW

Port B Pressurized - CW

$P_{(A,B)}$: 2xG1/2 or 2xM22x1,5 - 15 mm depth

T : G1/4 or M14x1,5 - 12 mm depth (plugged)

PERMISSIBLE SHAFT LOADS

MPWN

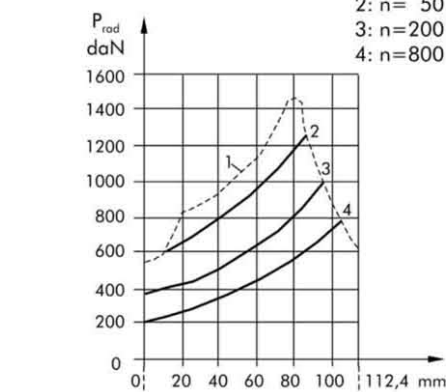
The curves apply to a B10 bearing life of 2000 hours.

1: Max. radial shaft load

2: $n = 50 \text{ min}^{-1}$

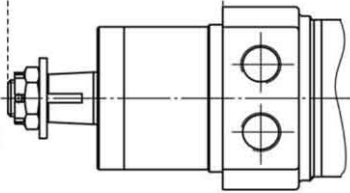
3: $n = 200 \text{ min}^{-1}$

4: $n = 800 \text{ min}^{-1}$



$P_{a_{max}} = 150 \text{ daN}$

$P_{b_{max}} = 200 \text{ daN}$



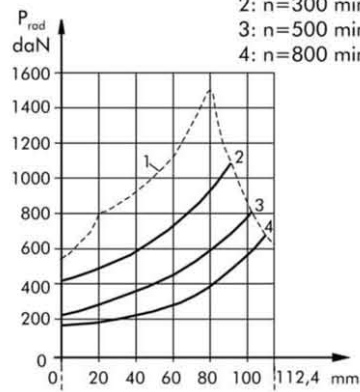
MPW

1: Max. radial shaft load

2: $n = 300 \text{ min}^{-1}$

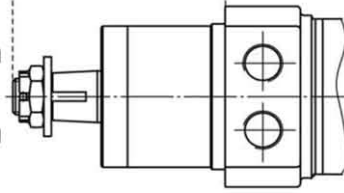
3: $n = 500 \text{ min}^{-1}$

4: $n = 800 \text{ min}^{-1}$



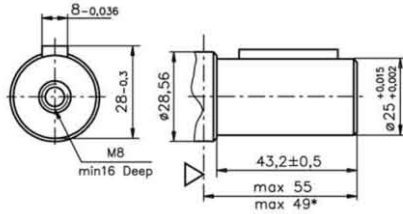
$P_{a_{max}} = 150 \text{ daN}$

$P_{b_{max}} = 200 \text{ daN}$

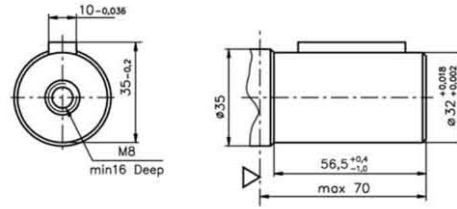


SHAFT EXTENSIONS FOR MP AND MR MOTORS

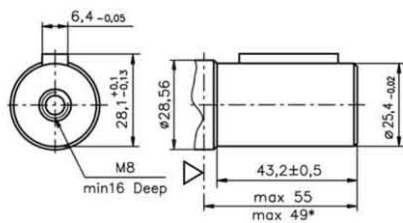
C - $\phi 25$ straight, Parallel key A8x7x32 DIN 6885
Max. Torque 34 daNm



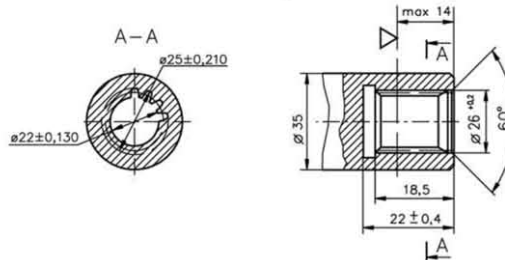
CB - $\phi 32$ straight, Parallel key A10x8x45 DIN 6885
Max. Torque 77 daNm



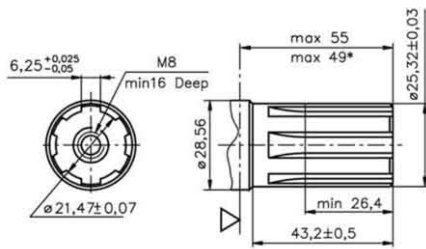
CO - $\phi 1"$ straight, Parallel key $1/4 \times 1/4 \times 1/4$ " BS46
Max. Torque 34 daNm



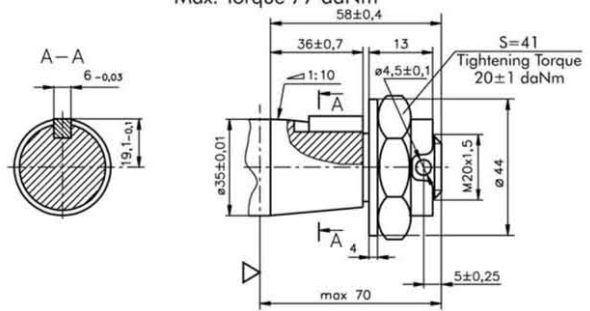
SB - splined A25x22xH10 DIN 5482
Max. Torque 34 daNm



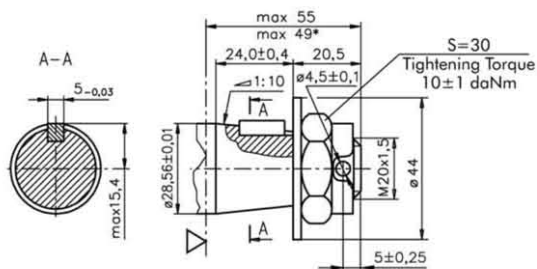
SH - splined, BS 2059 (SAE 6B)
Max. Torque 40 daNm



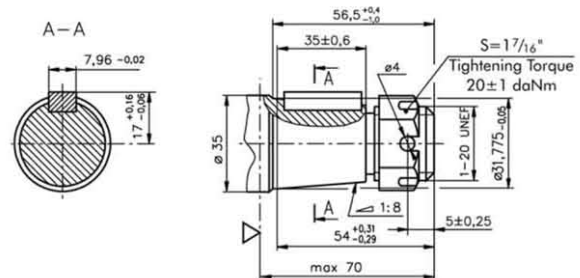
KB - tapered 1:10, Parallel key B6x6x20 DIN 6885
Max. Torque 77 daNm



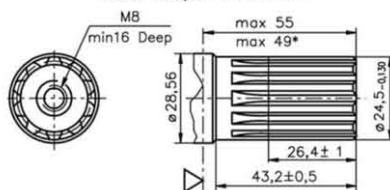
K - tapered 1:10, Parallel key B5x5x14 DIN 6885
Max. Torque 40 daNm



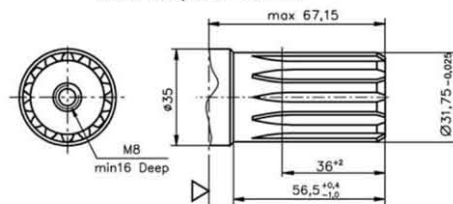
OB - tapered 1:8 SAEJ 501, Parallel key $5/16 \times 5/16 \times 1/4$ " BS46
Max. Torque 77 daNm



SA - splined, B25x22h9 DIN 5482
Max. Torque 40 daNm



HB - $\phi 1 1/4$ " splined 14T, ANSI B92.1-1976 Norm
Max. Torque 77 daNm



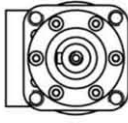


▽ - Motor Mounting Surface

* - For Q-flange

PERMISSIBLE SHAFT LOADS FOR MP AND MR MOTORS

The permissible radial shaft load P_{rad} depends on the speed (RPM) and distance (L) from the point of load to the mounting flange.

Mounting Flange			
Shaft Version	cylindrical - C, CO tapered - K, splined - SH	splined - HB cylindrical - CB	cylindrical - C, CO
Radial Shaft Load P_{rad}^*	$\frac{800}{n} \times \frac{25000}{95+L}$, daN	$\frac{800}{n} \times \frac{18750}{95+L}$, daN	$\frac{800}{n} \times \frac{25000}{101+L}$, daN

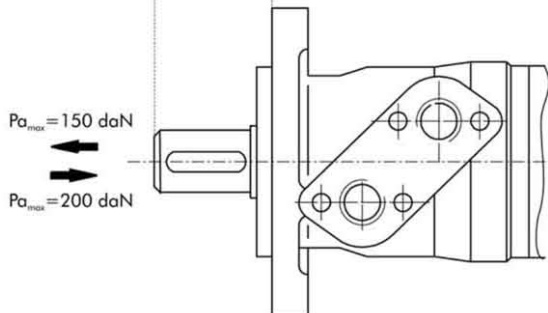
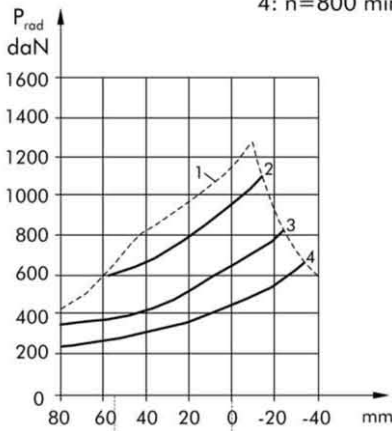
$n < 200 \text{ min}^{-1}$; max $P_{rad} = 800 \text{ daN}$

* $n \geq 200 \text{ min}^{-1}$; $L < 55 \text{ mm}$

MPN and MRN

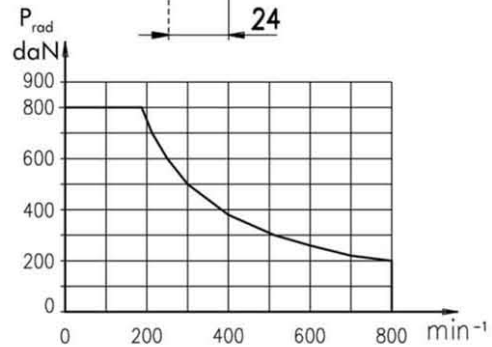
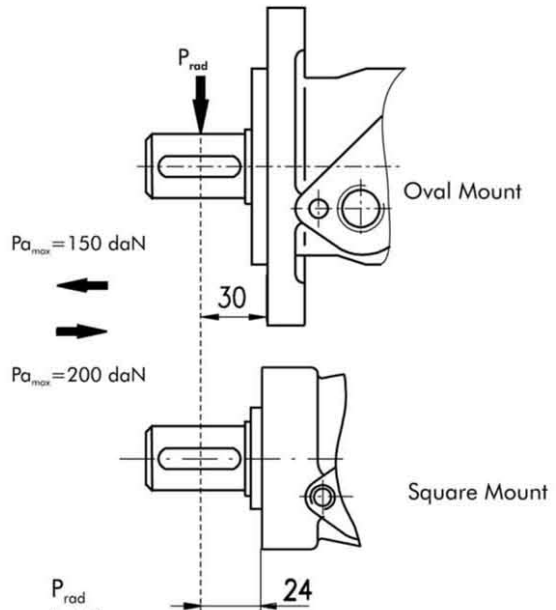
The curves apply to a B10 bearing life of 2000 hours.

- 1: Max. radial shaft load
- 2: $n = 50 \text{ min}^{-1}$
- 3: $n = 200 \text{ min}^{-1}$
- 4: $n = 800 \text{ min}^{-1}$



MP and MR

Radial Shaft Load P_{rad} for C, CO Shaft Extensions by $L = 30$ (24) mm

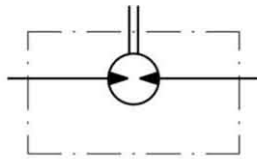


MAX. PERMISSIBLE SHAFT SEAL PRESSURE FOR MP AND MR MOTORS

MP/MR...U1 motors with high pressure seal and without drain connection:

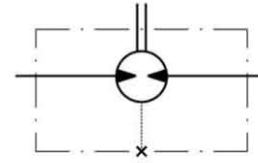
The shaft seal pressure equals the average of input pressure and return pressure.

$$P_{\text{seal}} = \frac{P_{\text{input}} + P_{\text{return}}}{2}$$



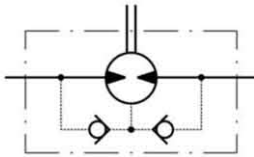
MP/MR...U motors with high pressure seal and drain connection:

The shaft seal pressure equals the pressure in the drain line.



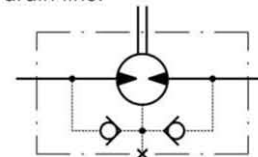
MP/MR...1 motors with low pressure seal or standard shaft seal and without drain connection:

The shaft seal pressure never exceeds the pressure in the return line.

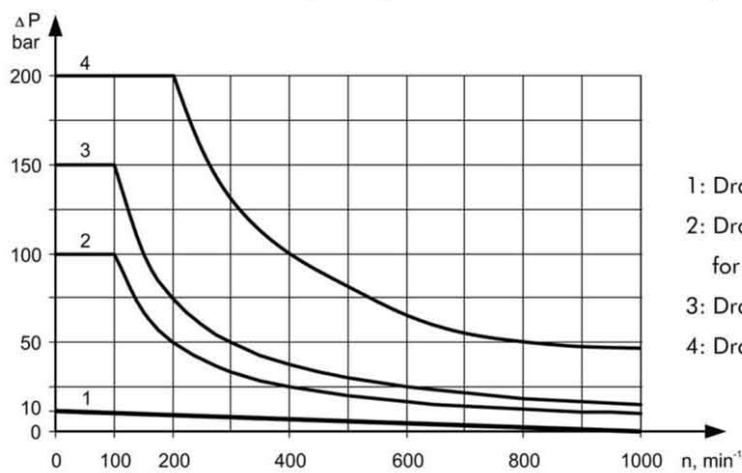


MP/MR... motors with low pressure seal or standard shaft seal and with drain connection:

The shaft seal pressure equals the pressure in the drain line.



Max. return pressure without drain line or max. pressure in the drain line



- 1: Drawing for Low Pressure Seal
- 2: Drawing for Standard Shaft Seal for "...B" shafts
- 3: Drawing for Standard Shaft Seal ("D" Seal)
- 4: Drawing for High Pressure Seal ("U" Seal)

ORDER CODE

	1	2	3	4	5	6	7	8	9	10
M P										

Pos.1 - Mounting Flange

- omit - Oval mount, two holes
F - Oval mount, four holes
Q - Square mount, four bolts
W - Wheel mount

Pos.2 - Option (needle bearings)

- omit - none
N - with needle bearings

Pos.3 - Port type

- omit - Side ports
E - Rear ports

Pos.4 - Displacement code

- 25*** - 25,0 [cm³/rev]
32* - 32,0 [cm³/rev]
40* - 40,0 [cm³/rev]
50 - 49,5 [cm³/rev]
80 - 79,2 [cm³/rev]
100 - 99,0 [cm³/rev]
125 - 123,8 [cm³/rev]
160 - 158,4 [cm³/rev]
200 - 198,0 [cm³/rev]
250 - 247,5 [cm³/rev]
315 - 316,8 [cm³/rev]
400 - 396,0 [cm³/rev]
500 - 495,0 [cm³/rev]
630 - 623,6 [cm³/rev]

Pos.5 - Shaft Extensions** (see page 24)

- C** - ø25 straight, Parallel key A8x7x32 DIN6885
VC - ø25 straight, Parallel key A8x7x32 DIN6885 with corrosion resistant bushing
CO - ø1" straight, Parallel key ¼"x¼"x1 ¼" BS46
VCO - ø1" straight, Parallel key ¼"x¼"x1 ¼" BS46 with corrosion resistant bushing
SH - ø25,32 splined BS 2059 (SAE 6B)
VSH - ø25,32 splined BS 2059 (SAE 6B) with corrosion resistant bushing
K - ø28,56 tapered 1:10, Parallel key B5x5x14 DIN6885
SA - ø24,5 splined B 25x22 DIN 5482
VSA - ø24,5 splined B 25x22 DIN 5482 with corrosion resistant bushing
CB - ø32 straight, Parallel key A10x8x45 DIN6885
KB - ø35 tapered 1:10, Parallel key B6x6x20 DIN6885
SB - splined A 25x22 DIN 5482
OB - ø1 ¼" tapered 1:8, Parallel key ⅝"x⅝"x1 ¼" BS46
HB - ø1 ¼" splined 14T ANSI B92.1 - 1976

Pos. 6 - Shaft Seal Version (see page 26)

- omit - Low pressure shaft seal or Standard shaft seal for "...B" shaft
D - Standard shaft seal
U - High pressure shaft seal (without check valves)

Pos. 7 - Drain Port

- omit - with drain port
1 - without drain port

Pos. 8 - Ports

- omit - BSPP (ISO 228)
M - Metric (ISO 262)

Pos. 9 - Special Features (see page 46)

Pos.10 - Design Series

- omit - Factory specified

* Not with Low Pressure Seal

** The permissible output torque for shafts must not be exceeded!

- NOTES:** The following combinations are not allowed:
- **Q** flange with "...B" shafts;
 - **W** flange with "...B" shafts, **U** option or **E** rear ports;
 - **N** option with "...B" shafts, Low Pressure Seal or **U** option;
 - "...B" shafts with **D** and **U** shaft seals.

The hydraulic motors are mangano-phosphatized as standard.