Part number:	







# 3/2 ways/positions flow diverters

RE 18302-01/12.09

L700... (VS70)

Size 4
Series 00
Maximum operating pressure 310 bar [4500 psi]
Maximum flow 20 l/min [5.3 gpm]
Ports G 1/4



### Summary

### Description

General specifications

Ordering details

Spool variants

Principles of operation, cross section

Technical data

Δp-Q, characteristic curves

External dimensions and fittings

Electric connections

### General specifications

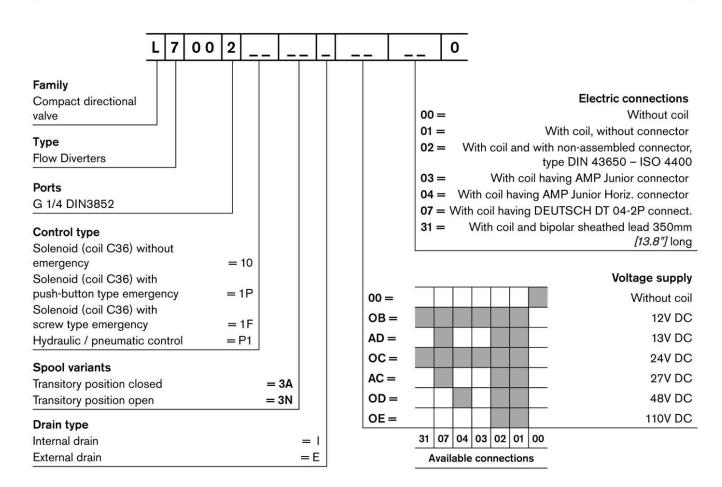
### Page - 3 way 2 position valve.

- Directional spool valve with direct solenoid control.
- Upon request, hydraulic / pneumatic pilot , or manual push and
   twist control.
- 3 Control spool operated by screwed-in solenoid, with easily
- extractable coil fastened by a ring nut.

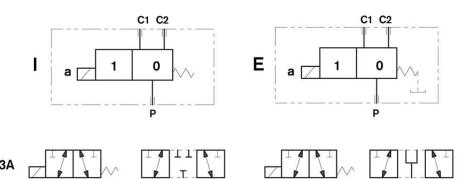
  Wet pin tube for DC coil, with push rod for mechanical
- override in case of voltage shortage.
- Unrestricted 360° orientation of DC coil.
  - Control spool held in normal position by return spring.
  - Optional manual override (push-button or screw type).
  - Connectors available: DIN 43650 ISO 4400, AMP Junior, DT04-2P (Deutsch), Free leads

**3N** 

### Ordering details



# **Spool variants**



### Principles of operation, cross section

A valve basically consists of a housing (1), a control spool (2), a return spring (3) and a solenoid (5). It is designed to select which one of two circuits (C1 or C2) is to be supplied with the oil delivered from one single hose (P): with spool in position "0", when the solenoid is de-energized, the flow goes from P to C1, with spool in position "1", when the solenoid is energized the flow goes from P to C2.

With the coil de-energized, the return spring (3) pushes back

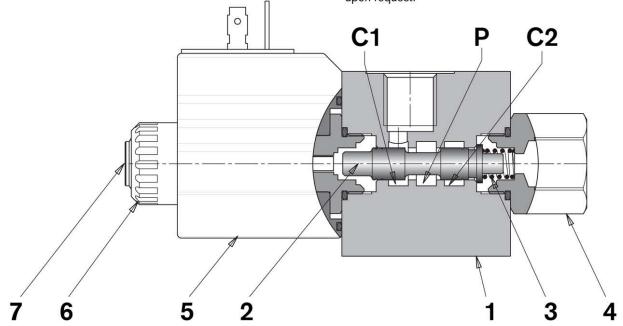
the spool (2) and holds it in position "0".

The coil (5) is fastened to the tube by the ring nut (6).

The manual override (7) allows to shift the spool (2) also in case of voltage shortage.

An external drain (4), to be connected to tank, ensures shifting operations also at higher working pressure.

Hydraulic / pneumatic pilot control for spool shifting is available upon request.



Technical Data (for applications with different specifications consult us)

#### General

Valve weight	kg <i>[lbs]</i>	0.89 [1.960]
Ambient Temperature	°C <i>[°F]</i>	-20+50 [-4+122] (NBR seals)

### Hvdraulic

secondary pressure at C

пушташіс		
Maximum pressure with external drain	bar [psi]	310 <i>[4500]</i>
Maximum pressure with internal drain	bar [psi]	250 <i>[3625]</i>
Maximum flow	l/min [gpm]	20 [5.3]
Hydraulic fluid  General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C [°F]	-20+80 [-4+176] (NBR seals)
Permissible degree of fluid contamination		ISO 4572: β <sub>x</sub> ≥75 X=1215 ISO 4406: class 20/18/15 NAS 1638: class 9
Viscosity range	mm²/s	5420
Internal leakage with 100 bar [1450 psi]	cc/min [in³/min]	min.7 [0.43] max. 15 [0.74]

# Electrical

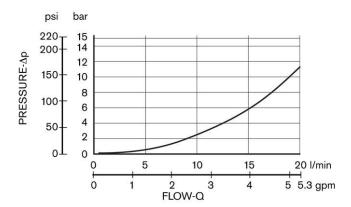
Voltage type		DC							,
Voltage tolerance (nominal voltage)	%	-10	+10						,
Duty		Continuous, with ambient temperature ≤ 50°C [122°F]							
Maximum coil temperature	°C [°F]	150	[302]						
Insulation class		Н							
Compliance with		Low \	ow Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC						
Coil weight with connection EN 175301-803	kg [lbs]	0.215	[0.44]						
Voltage	٧	12	13	24	27	48	110		
Voltage type		DC	DC	DC	DC	DC	DC		
Power consumption	W	26	26	26	26	26	26		
Current (1)	Α	2.15	2.00	1.10	1.00	0.54	0.27		
Resistance (2)	Ω	5.5	6.5	22	28	89	413		

<sup>&</sup>lt;sup>1)</sup> Nominal -  $^{2)} \pm 7\%$  at temperature 20°C [68°F]

	Voltage (V)	Connector type	Coil description	Marking	Coil Mat no.
=OB 01 =OB 02	12 DC	EN 175301-803 (Ex. DIN 43650)	C3601 12DC	12 DC	R933000044
=OB 03	12 DC	AMP JUNIOR	C3603 12DC	12 DC	R933000047
=OB 04	12 DC	AMP JUNIOR Horizontal	C3604 12DC	12 DC	R933002913
=OB 07	12 DC	DEUTSCH DT 04-2P	C3607 12DC	12 DC	R933000048
=OB 31	12 DC	Cable 350 mm long	C3631 12DC	12 DC	R933000045
=AD 01 =AD 02	13 DC	EN 175301-803 (Ex. DIN 43650)	C3601 13DC	13 DC	R933000051
=AD 07	13 DC	DEUTSCH DT 04-2P	C3607 13DC	13 DC	R933000049
=OC 01 =OC 02	24 DC	EN 175301-803 (Ex. DIN 43650)	C3601 24DC	24 DC	R933000053
=OC 03	24 DC	AMP JUNIOR	C3603 24DC	24 DC	R933000057
=OC 04	24 DC	AMP JUNIOR Horizontal	C3604 24DC	24 DC	R933002914
=OC 07	24 DC	DEUTSCH DT 04-2P	C3607 24DC	24 DC	R933000058
=OC 31	24 DC	Cable 350 mm long	C3637 24DC	24 DC	R933000055
=AC 01 =AC 02	27 DC	EN 175301-803 (Ex. DIN 43650)	C3601 27DC	27 DC	R933000056
=AC 07	27 DC	DEUTSCH DT 04-2P	C3607 27DC	27 DC	R933000050
=OD 01 =OD 02	48 DC	EN 175301-803 (Ex. DIN 43650)	C3601 48DC	48 DC	R933000059
=OD 04	48 DC	AMP JUNIOR Horizontal	C3604 48DC	48 DC	R933002915
=OE 01 =OE 02	110 DC	EN 175301-803 (Ex. DIN 43650)	C3601 110DC	110 DC	R933000061

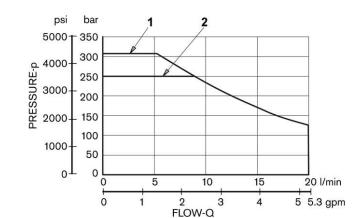
### Characteristic curves

Measured with hydraulic fluid ISO-VG32 at 45° ± 5° C [113° ± 9° F]; ambient temperature 20° C [68° F].



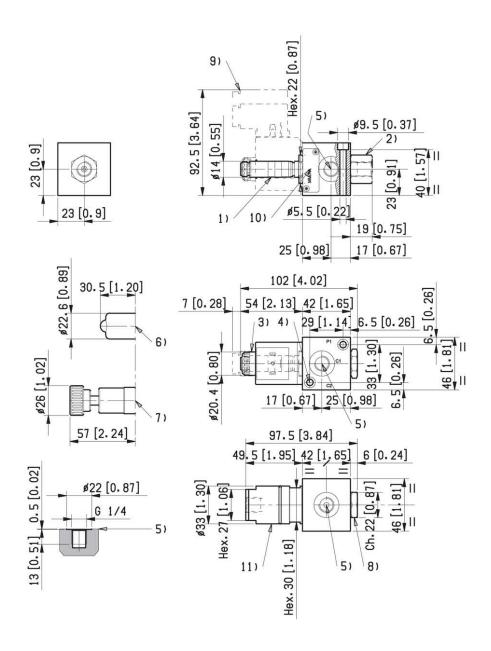
### **Performances limits**

The performance limits refer to the following conditions: coils at operating temperature, voltage supply 10% below nominal, no back pressure in the tank line.



Curve n.	Drain type
1	External (-E-)
2	Internal (-I-)

### **External Dimensions and Fittings**



- 1 Solenoid tube hex 22 mm. Torque 20-22Nm [14.7-16.2 ft-lb].
- 2 Plug for version with external drain hex 22 mm. Torque 20-22Nm [14.7-16.2 ft-lb].
- **3** Ring nut for coil locking OD 20,4 mm [8 in]. Torque 3 4 Nm [2.2 3.0 ft-lb].
- 4 Two through holes for installation. Recommended screws M5 with strength class DIN 8.8. Torque 5-6Nm[3.6-4.4 ft-lb].
- 5 Ports P, C1, C2, External drain, hydraulic/pneumatic pilot port
- **6** Optional push-button type emergency for spool opening: it is pressure stuck to the ring nut 5-6Nm [3.7-4.4 ft-lb] for coil locking. Mat no. R933000042.

- 7 Optional screw type emergency for spool opening: it is screwed torque 6-7Nm [4.4-5.2 ft-lb] to the tube as replacement of the coil ring nut. Mat no. R933000021.
- 8 Plug for version with internal drain hex 22 mm. Torque20-22Nm [14.7-16.2 ft-lb].
- 9 Minimum clearance needed for connector removal.
- 10 Identification label.
- 11 Hydraulic, or pneumatic pilot connector: hex 30 mm. Torque 20-22 Nm [14.7-16.2 ft-lb].

### Electric connection

41 [1.61]

2

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37 [1.46]

Without coils, but with ring nut and O-Rings for coil With coils having plug-in pins EN 175301-803, fitting (solution recommended for flexible stock handling) without connectors 2 47 [1.85] =00 =01 28. 73] o l 41 [1.61] 8 With coils and with connectors non-assembled, type EN 175301-803. Protection class: IP 65 when connector with seal is properly screwed down, and cable clamp is correctly tightened. 182-09: Standard. 182-LED-T-A1: with LED monitoring presence of voltage. 182-09-G-DO-2-1: with VDR (Voltage 42 [1.65] Dependent Resistor), to prevent input voltage over-shootings. =02M3 Mat. No. Description [0.16]182-09 GRAY 28 [1.10] R933002885 R933002889 182-09 BLACK R933002893 182-LED-T-A1 12 DC R933002894 182-LED-T-A1 24 DC R933002896 182-LED-T-A1 48 DC R933002897 182-LED-T-A1 110 DC R933002886 182-09-G-DO-2-1 12DC with VDR 182-09-G-DO-2-1 24DC with VDR R933002887 With coils having AMP Junior connector, With coils having Horizontal AMP Junior connector, and with bi-directional diode. and with bi-directional diode. Protection class: IP 65 with female connector Protection class: IP 65 with female connector properly fitted (see drawing). properly fitted (see drawing). 51 49 [1.93] က o =03 26 =04 o. 5 [1.99] Ø o. 32 12] 73] Si. 2 [8] o 65 [2.56] œ 2 41 [1.61] 37 [1.46] 8 With coils having DEUTSCH DT 04-2P connector, With coils having bi-directional diode and bipolar and with bi-directional diode. sheathed free lead, 350 mm long, without pins. Protection class: IP 69 K with female connector 350 [13.78] 56] properly fitted (see drawing). [1.12]o 50 [1.97] 4.2 8 2 =07 =31[1.85]ė 28. Ø Ø14.2 56 [1.85]ė 3

[0.73]

37 [1.46]

41 [1.61]

# 6/2 ways/positions flow diverters, 6 to 10/2 ways/positions flow diverters

RE 18302-04/12.09

### L710... (VS120-VS125-VS129)

Size 4
Series 00
Maximum operating pressure 310 bar [4500 psi]
Maximum flow 25 l/min [6.6 gpm]
Ports G 1/4 - SAE4 - JIS B 1/4



### Summary

Description	Pag
General specifications	
Ordering details	
Spool variants	3
Principles of operation, cross section	
Technical data	
Δp-Q <sub>v</sub> characteristic curves	
External dimensions and fittings	
Electric connection	

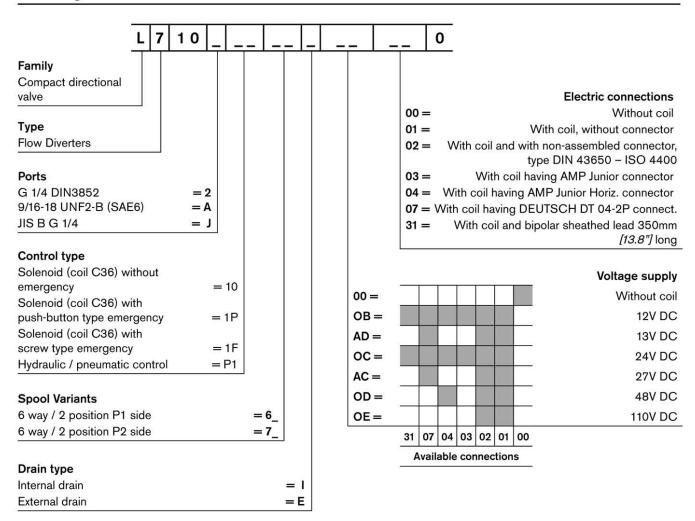
### **General specifications**

- 6 way 2 position valve.

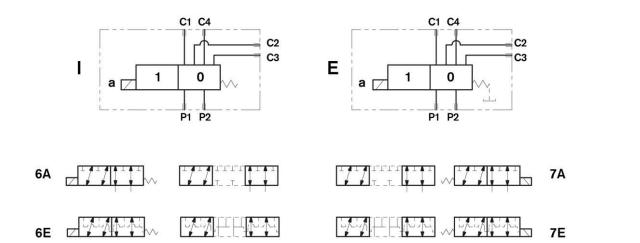
3

- Directional spool valve with direct solenoid control.
  Upon request, hydraulic / pneumatic pilot.
  Control spool operated by screwed-in solenoid, with easily extractable coil fastened by a ring nut.
  Wet pin tube for DC coil, with push rod for mechanical override in case of voltage shortage.
- Unrestricted 360° orientation of DC coil.
  - Control spool held in normal position by return spring.
  - Optional manual override (push-button or screw type).
  - Connectors available: DIN 43650 ISO 4400, AMP Junior, DT04-2P (Deutsch), Free leads.

### **Ordering details**



# Spool variants



secondary pressure at C

### Principles of operation, cross section

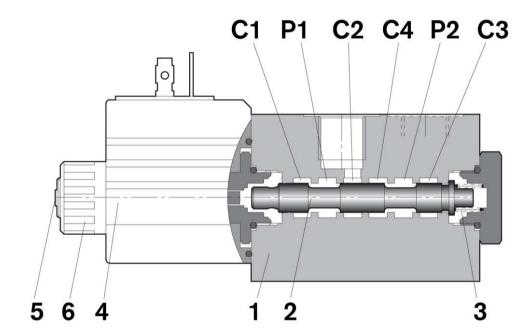
A valve basically consists of a housing (1), a control spool (2), a return spring (3) and a solenoid (4). It is designed to connect two inlet lines P1 - P2 (normally a set of hoses) and divert them to either the outlet ports (C1 - C4) with spool in position "0", when the solenoid is de-energized, or to the outlet ports (C2 - C3) with spool in position "1", when the solenoid is energized.

With the coil de-energized, the return spring (3) pushes back the spool (2) and holds it in position "0"

The coil (4) is fastened to the tube by the ring nut (6).

The manual override (6) allows to shift the spool (2) also in case of voltage shortage.

Hydraulic / pneumatic pilot control for spool shifting is available upon request.



# Technical Data (for applications with different specifications consult us)

General		
Valve weight	kg [lbs]	1.13 [2.5]
Mounting position		unrestricted
Ambient Temperature	°C [°F]	-20+50 [-4+122] (NBR seals)
Hydraulic		
Maximum pressure with external drain	bar [psi]	310 [4500]
Maximum pressure with internal drain	bar <i>[psi]</i>	250 <i>[3625]</i>
Maximum inlet flow	l/min [gpm]	25 [6.6]
Hydraulic fluid  General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C <i>[°F]</i>	-20+80 [-4+176] (NBR seals)
Permissible degree of fluid contamination		ISO 4572: β <sub>x</sub> ≥75 X=1215 ISO 4406: class 20/18/15 NAS 1638: class 9
Viscosity range	mm²/s	5420
Internal leakage with 100 bar [1450 psi]	cc/min [in³/min]	min.7 [0.43] max. 15 [0.74]

# **Electrical**

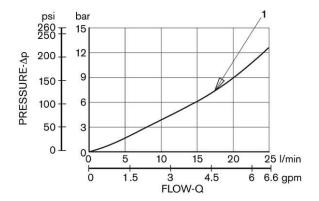
Voltage type		DC							
Voltage tolerance (nominal voltage)	%	-10	+10						
Duty		Continuous, with ambient temperature ≤ 50°C [122°F]							
Maximum coil temperature	°C [°F]	150	[302]						
Insulation class		Н							
Compliance with		Low	Low Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC						
Coil weight with connection EN 175301-803	kg [lbs]	0.215	[0.44]						
Voltage	V	12	13	24	27	48	110		
Voltage type		DC	DC	DC	DC	DC	DC		
Power consumption	W	26	26	26	26	26	26		
Current (1)	А	2.15	2.00	1.10	1.00	0.54	0.27		
Resistance (2)	Ω	5.5	6.5	22	28	89	413		

 $<sup>^{1)}</sup>$  Nominal  $^{2)}$  ± 7% at temperature 20°C [68°F]

	Voltage (V)	Connector type	Coil description	Marking	Coil Mat no.
=OB 01 =OB 02	12 DC	EN 175301-803 (Ex. DIN 43650)	C3601 12DC	12 DC	R933000044
=OB 03	12 DC	AMP JUNIOR	C3603 12DC	12 DC	R933000047
=OB 04	12 DC	AMP JUNIOR Horizontal	C3604 12DC	12 DC	R933002913
=OB 07	12 DC	DEUTSCH DT 04-2P	C3607 12DC	12 DC	R933000048
=OB 31	12 DC	Cable 350 mm long	C3631 12DC	12 DC	R933000045
=AD 01 =AD 02	13 DC	EN 175301-803 (Ex. DIN 43650)	C3601 13DC	13 DC	R933000051
=AD 07	13 DC	DEUTSCH DT 04-2P	C3607 13DC	13 DC	R933000049
=OC 01 =OC 02	24 DC	EN 175301-803 (Ex. DIN 43650)	C3601 24DC	24 DC	R933000053
=OC 03	24 DC	AMP JUNIOR	C3603 24DC	24 DC	R933000057
=OC 04	24 DC	AMP JUNIOR Horizontal	C3604 24DC	24 DC	R933002914
=OC 07	24 DC	DEUTSCH DT 04-2P	C3607 24DC	24 DC	R933000058
=OC 31	24 DC	Cable 350 mm long	C3637 24DC	24 DC	R933000055
=AC 01 =AC 02	27 DC	EN 175301-803 (Ex. DIN 43650)	C3601 27DC	27 DC	R933000056
=AC 07	27 DC	DEUTSCH DT 04-2P	C3607 27DC	27 DC	R933000050
=OD 01 =OD 02	48 DC	EN 175301-803 (Ex. DIN 43650)	C3601 48DC	48 DC	R933000059
=OD 04	48 DC	AMP JUNIOR Horizontal	C3604 48DC	48 DC	R933002915
=OE 01 =OE 02	110 DC	EN 175301-803 (Ex. DIN 43650)	C3601 110DC	110 DC	R933000061

### Characteristic curves

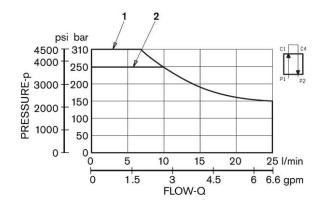
Measured with hydraulic fluid ISO-VG32 at 45° ± 5° C [113° ± 9° F]; ambient temperature 20° C [68° F].



Flow path	Curve No.
P1>C1	1
P1>C2	1
P2>C3	1
P2>C4	1

### **DI-DE** performance limits

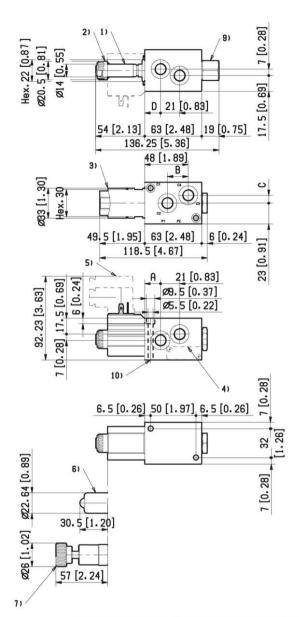
The performance limits refer to the following conditions: coils at operating temperature, voltage supply 10% below nominal, no back pressure in the tank line.

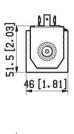


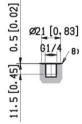
Drain type	Curve No.
External (-E-)	1
Internal (-I-)	2

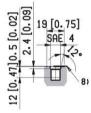
Flow across both ways: forward across P1>C1 and reverse across C4>P2

### **External Dimensions and Fittings**







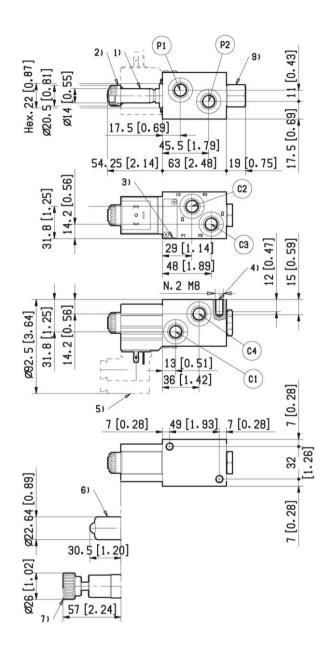


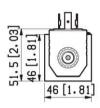
Measure	VS120 (G1/4)	VS125 (SAE 4)
A mm [inch]	17.5 [0.69]	16.5 <i>[0.65]</i>
B mm [inch]	23 [0.91]	22.5 [0.89]
C mm [inch]	8.5 [0.33]	7.5 [0.30]
D mm [inch]	17.5 [0.69]	18.5 <i>[0.73]</i>

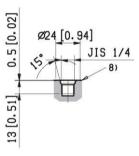
- 1 Solenoid tube hex 22 mm. Torque 20-22Nm [14.6-16.2 ft-lb].
- **2** Ring nut for coil locking OD 20.5 mm [1.04 in]. Torque 3-4 Nm [2.2-3.0 ft-lb].
- 3 Optional hydraulic / pneumatic piloted version. Pilot port plug available with G 1/4: hex 30 mm. Torque 20 – 22 Nm [14.7 – 16.2 ft-lb].
- 4 Identification label.
- 5 Minimum clearance needed for connector removal.
- 6 Optional push-button, EP type, emergency for spool

- opening: it is pressure stuck to the ring nut for coil locking. Mat no. R933000042.
- **7** Optional screw, EF type, emergency for spool opening: it is screwed (torque 6-7 Nm [4.4-5.5 ft-lb]) to the tube as replacement of the coil ring nut. Mat no. R933000021.
- 8 Ports P1, P2, C1, C2, C3, C4.
- **9** External drain plug available with G 1/4 and SAE 4 port. Hex 22mm, torque 20-22 Nm [14.7-16.2 ft-lb].
- **10** Two fixation holes Use M5 screws with strength class DIN 8.8. Torque 5-6 Nm [3.6-4.4 ft-lb].

### **External Dimensions and Fittings**







- 1 Solenoid tube hex 22 mm. Torque 20-22Nm [14.6-16.2 ft-lb].
- 2 Ring nut for coil locking OD 20.5 mm [1.04 in]. Torque 3-4 Nm [2.2-3.0 ft-lb].

5 Minimum clearance needed for connector removal.

- 3 Identification label.
- 4 Two fixation holes M8.

- 6 Optional push-button, EP type, emergency for spool opening: it is pressure stuck to the ring nut for coil locking. Mat no. R933000042
- 7 Optional screw, EF type, emergency for spool opening: it is screwed (torque 6-7 Nm [4.4-5.5 ft-lb]) to the tube as replacement of the coil ring nut. Mat no. R933000021.
- 8 Ports P1, P2, C1, C2, C3, C4.

### Electric connection

